

# How to Use **MASTER GRADE** Diamond Sharpening Wheel!

- 1) If knife is bent, straighten it before sharpening.
- 2) Clean the knife including handle before sharpening; make sure the blade is very dry and free of oil, grease and food particles. Otherwise it will damage the sharpening wheel and reduce the performance and life.
- 3) Diamond wheel is harder than regular wheel, therefore, it's going to sharpen blade faster than regular wheel. Use minimum touch, and adjust pressure gradually once you have adept with it.
- 4) **CAUTION** Remove all chips before use diamond wheel. Some chips are too small to see with bear eyes, use magnifier or to be safe sharpen it first with coarse wheel FS-300C see manual P 14 section O. Please insert the knife into the slot first then turn on the machine to avoid rip out the wheel.
- 5) Follow the pictures on the right how to position knife blade in the slot. Insert wrong angle of knife in the slot or chips in the knife may rip the diamond wheel.
- 6) **CLEANING SHARPENING WHEEL:** see manual P16 section Q

## Warranty:

Master Grade **only** replace wheel **once** during first 60 days after your **purchase**. To get replacement please return defective wheels along with copy of receipt call for authorization number at 888-903-8898. Customer will responsible for all freight charges.

This limited warranty is against manufacturer's defects. Damage due to abuse, misuse, neglect, usual wear and tear is not covered.

## How To Position Knife Blade In The Slot To Avoid Damage To The Diamond Wheel

